



Dart Aerospace Ltd.
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DSI 9821-011
Job Sheet 196917



Part No: DSI 9821-011

Job Qty: 10 pcs ✓

Part Name: Alternate Clamp



Part Weight: 0 lbs

Job Created: 6/25/19

Due Date: 7/19/19

Type: Stock

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DSI 9821 REV.A IPP REV:A 19.06.20 NEW ISSUE DD VER: JFS

Ship Via:

Master Unit N°
010878

DAS
35
21
9-89

Chg 001 21 9-89

see attachment

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	10 pcs	7/19/19	7/19/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							→ Packaging 1 - 3	7-2-19	0-2
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S202444



Part: DSI 9821 - 011

Job No: 196917

Serial No/Batch: S202444

Revision: A

Inspector:

Exp Date:

Instructions: TC STC SH94 - 14 Issue 7, FAA STC SR00213NY 15/09/09, EASA S

Plex 6/25/19 10:37 AM dart.lacelle.linda

120 QC 4	10 pcs	7/19/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
QC 4 - 74					
QC 4 - 75					
130 Packaging 3-2 - Stock - B4B 10 pcs		7/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	10 pcs	7/19/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	10 pcs	7/19/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 110 - Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - Identify and pack for shipping as per PPP DSI 9821-011 Location:
135 - Photocopy bluefile & type labels per PPP DSI 9821-011
140 - QC21- Final Inspection - Work Order Release)

Master Unit N° 010878

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A ✓	Bolt	40 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5157440 ✓
D3984-030 ✓	Rubber Extrusion, X-tube, 3"	10 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5180183 ✓
D5716-1 ✓	Clamp	10 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194514 ✓
MS21042L4 ✓	Nut	40 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5179635 ✓
NAS1149D0463J ✓	Washer	80 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5174671 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-14A	40	432	0
	D3984-030	10	162	0
	D5716-1	10	0	0
	MS21042L4	40	2,426	0
	NAS1149D0463J	80	3,170	0

Part Specifications

Specifications could not be found.

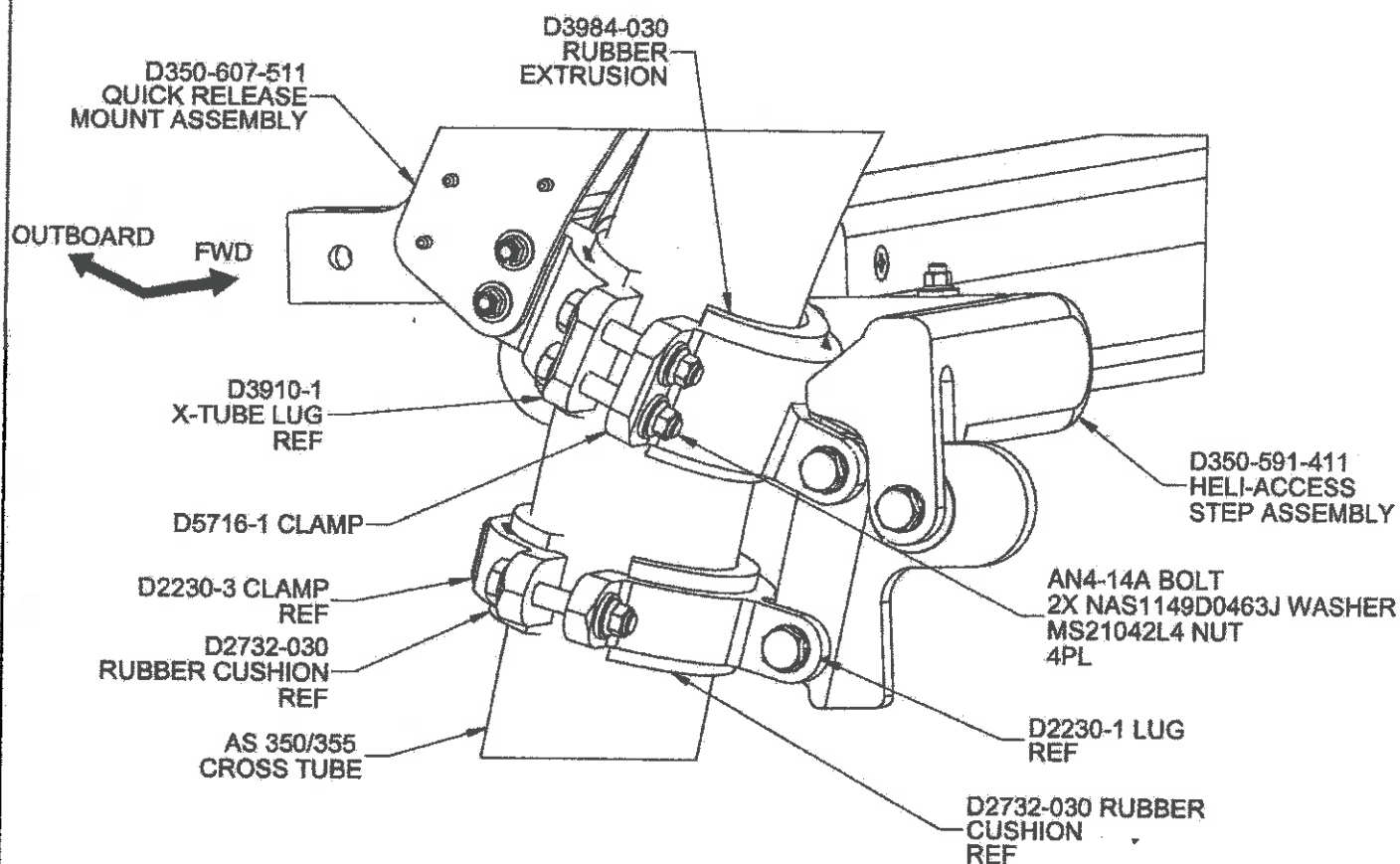


Figure 1 - D5716-1 Clamp Installation

(D350-591-411 WITH D350-607-511 SHOWN, D350-591-412 WITH D350-607-511 OPPOSITE, D350-591-411/-412 WITH D350-607-411 SIMILAR)

3.0 WEIGHT AND BALANCE

This DSI has a negligible effect on Weight & Balance.

4.0 PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
1	DSI 9821-011	ALTERNATE CLAMP KIT
1	D3984-030	RUBBER EXTRUSION
1	D5716-1	CLAMP
4	AN4-14A	BOLT
4	MS21042L4	NUT
8	NAS1149D0463J	WASHER

APPROVED

DESIGN	PM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. A
DRAWN	PM		
CHECKED	VS	DRAWING NO	SHEET 2 OF 2
MFG. APPR.	N/A	DSI 9821	
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	ALTERNATE CLAMP KIT	NTS
DATE	19.02.25	COPYRIGHT © 2019 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED, OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Change Record

PAGE 1 OF 1

Part Number: DSI 9821-011

Description: ALTERNATE CLAMP

[illegible]